



PART #	DESCRIPTION	QT
VC8100	HOUSING	1
VC8101	BLADE, FEEDER	1
VC8102	SPRING, LATCH	1
VC8103	DEFLECTOR	1
VC8104	ROLLER	4
VC8105	SPOOL	1
VC8106	TRIGGER	1
VC8107	BUSHING, JAW	2
VC8108	PLATE	1
VC8109	CONSTANT FORCE SPRING	1
VC8110	GUARD	1
VC8111	VALVE ROD	1
VC8112	MAGAZINE	1
VC8113	PUSHER	1
VC8114	SPRING	2
VC8115	CLIP, ANTI-BACKUP	1
VC8116	GUARD, TRIGGER	1
VC8117	SHIM, MAGAZINE, .010	AR
VC8119	RAIL, FEEDER GUIDE	1
VC8122	PISTON	1
VC8123	SIDE PLATE	2
VC8124	SHOE, MAGAZINE	1
VC8125	ROD, PISTON	1
VC8127	BRACKET, SPRING SPOOL	1
VC8128	LATCH	1
VC8129	JAW, UPPER	1
VC8130	JAW, LOWER	1
VC8131	LABEL, WARNING	1
VC8136	BUMPER	1
VC9124	LABEL	2
VH0005	O-RING, #016	-
VH0032	SHCS, 10 - 24 x 1	2
VH0033	BHCS, 10 - 32 x 1/4	3
VH0221	WASHER, 1/4	2
VH0459	PIN, SLOTTED SPRING, 3/32 x 3/8	2
VH0462	O-RING, #008	-
VH0464	O-RING, 011	1
VH0467	PIN, SLOTTED, 3/32 x 7/16	1
VH0486	PAN HEAD, 6 - 19 x 1/4	3
VH0488	NUT, NYLOCK, 1/4 - 28	2
VH0489	SHCS, 1/4 - 28 x 1 1/2	2
VH0490	NUT, NYLOCK, 10 - 24	2
VH0491	BHCS, 10 - 24 x 1/2	4
VH0493	BRONZE SLEEVE BEARING	1
VH0494	RETAINING RING	1
VH0496	O-RING 030	1
VH0497	E-RING	1
VH0498	PIN, SLOTTED SPRING, 3/32 x 3/4	2
VH0499	PIN, DOWEL, 3/16 x 1/2	2
VH0500	PIN, SLOTTED SPRING, 1/8 x 11/16	3
VH0506	SPRING	1
VH0540	O-RING, #203	1
VH0641	O-RING, #218	-



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REV	DESCRIPTION	BY	APPD	DATE	MATERIAL:	TOL. UNLESS SPECIFIED	© 2003	VERTEX FASTENERS INC.
A	ECN 400	JMW	MAR	8-6-04		INCHES .X = ± .030 .XX = ± .015 .XXX = ± .005 ANGLES ± 1/2°	DWN BY JMW	3714 JARVIS AVENUE SKOKIE, IL 60076 U.S.A.
B	ECN 433 REM VC8131 NOISE SUP. & VH0014 PIN	JMW	MAR	12-22-04	HEAT TREATMENT:		APPD MAR	C-RING TOOL ASSEMBLY
C	ECN 605	JMW	MAR	1-9-06	FINISH:		DATE 1-13-04	
D	ECN 723, WAS VH0495	JMW	MAR	11-14-06			SCALE	
E	ECN 748, CHANGE O-RING QTY -, PART OF ASSY	JMW	MAR	1-26-07			DWG. NO. VC8000 / ORDER NO. VA0278	C